



DRAWING #
40-3100 B

REVISIONS		
REV.	DESCRIPTION	DATE
B	ADDED HYPRO LINKS	2/19/2013

FLAKER CUT LIST

PART #	DRAWING #	Material	Qty.	Length	Sub-Assembly	Description	Qty. 6
HFL-640/1	40-1400/1	FI 3/16x3/4	2	1 7/8	FRONT FENCE		23 1/8
HFL-260	40-1203	FI 3/16x2-3/4	1	18	PLATFORM	1x3 tube rib	108 5/8
HFL-258	40-1217	FI 3/16x2-3/4	2	24 1/2	PLATFORM	CUT ONE END 45 DEGREE	294 5/8
HFL-260	40-1203	FI 3/16x2-3/4	2	11 3/4	PLATFORM	1x3 tube rib	141 5/8
HFL-255/6	40-1201/2	FI 1/4x1	4	21 1/2	PLATFORM	Bolt on cover supports	516 5/8
HFL-260	40-1203	FI 1/4x1-1/4	2	3	PLATFORM	ramps for center tubes	36 5/8
HFL-257	40-1216	FI 1/4x1-1/2	2	6 3/4	PLATFORM	cross tube end caps	81 5/8
HFL-100	40-1100	FI 1/4x1-1/2	2	2	PLATFORM	cross tube resting blocks	24 5/8
HFL-255	40-1201	FI 1/4x1-1/2	1	5 3/8	PLATFORM	flaker motor mount plate support	32 7/8
HFL-300	40-1220	FI 1/4x7	2	14 3/8	MOTOR MNT		173 1/8
HFL-260	40-1203	FI 3/8x1-1/4	4	3 3/4	PLATFORM		90 5/8
HFL-256	40-1202	FI 3/8x6	1	5 5/16	PLATFORM	flaker linkage tab support plate	32 1/2
HFL-625	40-1206	FIC 1/2x1-1/2 CF	1	13 3/8	PLATFORM	passenger end cap	80 7/8
HFL-624	40-1205	FIC 1/2x1-1/2 CF	1	16 1/4	PLATFORM	passenger end cap	98 1/8
HFL-404	40-1300	FI 1/2x1/2 SQ	5	3 5/8	FLAKER TEETH	stiffener	109 3/8
HFL-261	40-1218	FI 1-1/2x1-1/2	1	1/2	MOTOR MNT		3 5/8
HFL-260	40-1218	FI 1-1/2x1-1/2	2	3/4	MOTOR MNT		9 5/8
HFL-300	40-1220	FIC 5/8x2 CF	1	2 1/2	MOTOR MNT		15 5/8
HFL-257	40-1216	FI 1x1	4	1 3/4	PLATFORM	cross tube blocks	42 5/8
HFL-258	40-1204	AI 1x1x1/8	1	4	PLATFORM	valve mount	24 5/8
HFL-404	40-1300	AI 1-1/2x1-1/2x1/4	1	22 7/16	FLAKER		135 1/4
HFL-524	40-1601	MT 7/16x.083 wall	1	4	PUSHER	pusher upright bushing	24 5/8
HFL-524	40-1601	MT 1/2x.083 wall	1	6 7/16	PUSHER	pusher tray bushing	39 1/4
HFL-404	40-1300	MT .5625x.433	6	1 9/16	FLAKER		56 7/8
HFL-198	40-1200	MT 7/8x17/32	2	5/16	PLATFORM	swing arm bushings	4 3/8
HFL-198	40-1200	MT 7/8x17/32	1	1 5/16	PLATFORM	platform pivot bushings	8 1/2
HFL-700	40-1602	MT 7/8x17/32	4	2 1/2	BASE FRAME	mounting hooks	60 5/8
HFL-548	40-1303	MT 7/8x17/32	1	1 7/32	PUSHER	upright tube bushing	7 15/16
HFL-252	40-1211	RT 2-1/2x1-1/2x11ga	2	86 1/2	PLATFORM	pusher guide tubes	1038 5/8
HFL-253	40-1211	RT 3x1x14ga	2	86 1/2	PLATFORM	platform tubes	1038 5/8
HFL-251	40-1211	RT 3x1-1/2x11ga	1	87 1/2	PLATFORM	platform tube	525 5/8
HFL-100	40-1100	RT 4x2x3/16	2	73	BASE FRAME		876 5/8
HFL-543	40-2307	ST 1-1/2x.120	1	25	PUSHER	CUT ONE END 45 DEGREE, DRILL HOLES	150 5/8



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HFL-218	40-2222	ST 1-3/4x11ga	2	31 1/8	PLATFORM	DRILL HOLE	374 1/8
HFL-300	40-1220	ST 2x11ga	2	15	MOTOR MNT		180 5/8
HFL-100	40-1100	ST 3x5/16	1	16 1/16	BASE FRAME		97
HFL-405	40-1301	CR 1X4142	1	25 5/16	FLAKER		152 1/2
HFL-407	40-2302	CR 1X4142	1	29 1/4	FLAKER	KEYWAY	176 1/8
HFL-543 END CAP	40-2307	12 ga	1	1-1/4x1-13/16	PUSHER	ST 1-1/2 end caps	

PLATFORM EXT CUT LIST

Drawing #		Material	Qty.	Length	Sub-Assembly	Description	Qty. 6
HFL-235	40-2500	RT 3x1-1/2x11ga	1	77		45 BOTH ENDS	462 5/8
HFL-230	40-1500	FI 1/4x3	2	1 7/8		SPACER	23 1/8
HFL-235	40-1500	12 GA	2	1-5/16x4-1/16"		END CAP	

FLAKER ARM EXT. CUT LIST

Drawing #		Material	Qty.	Length	Sub-Assembly	Description	Qty. 6
AE-FLKR701	40-2507	FI 3/8x3	2	6 1/2		PURCHASED	78 5/8
AE-FLKR901	40-2503	FI 3/8x3	2	13 1/2		PURCHASED	162 5/8
AE-FLKR702	40-2508	RT 2-1/2x1-1/2x11ga	2	13		CUT ONE END 45 DEGREE	156 5/8
AE-FLKR810	40-2505	ST 4x3/16	2	8		DRILL HOLE	96 5/8
AE-FLKR811	40-2505	ST 3-1/2x3/16	2	8		DRILL HOLE	96 5/8
AE-FLKR-903	40-2509	FI 1/4x2	2	2 1/4		PURCHASED	27 5/8
AE-FLKR904	40-2509	FI 1/4x2-1/4	4	2 1/2		PURCHASED	60 5/8
	40-1502-4	FI 1/4x1-1/4	4	3 1/4			78 5/8
	40-1501	FI 1/4x1-3/4	2	4			48 5/8
	40-1502-4	FIC 1/2x1-1/2 CF	4	9/16			14 1/8
RE-PN-C1X525	10-1707	CR 1X4142	2	5 1/4		100 SERIES	63 5/8
RE-PN-C1X5625	10-1707	CR 1X4142	2	5 5/8		50 SERIES	68 1/8

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